



## EXTERNAL SUPPORT RESOURCE

TITLE: IMPORT VS. DOMESTIC 3 CHAMBER PUMP DIFFERENCES

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### PURPOSE:

The purpose of this external support resource is to diagnose the differences in import and domestic pumps and determine which parts on these pumps are interchangeable.

### TOOLS REQUIRED:

N/A

### PROCEDURE:

1. The easiest way to tell if a pump is an import or domestic model is to use the model number.
  - a. If the model number contains a "-I" at the end it is an import pump.
  - b. Currently, only 3 chamber pumps are imports.
2. Import models have a different upper housing assembly (pump head) and differing valve plates than the domestic pumps.
3. The switch, motor, and lower housing assembly can be replaced or switch back and forth between the two pumps.
  - a. We are not able to get parts for the import pumps, so we cannot sell replacement parts for these models.
  - b. These replacement parts that are not available include;
    - i. Upper housing assembly
    - ii. Valve plate assembly